

Work Order ID **77672**

December-14-11 2:19:44 PM

ASD

77672

Page 1

Item ID: D2579

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crossbolt Spacer

Start Date: 12/14/11 Start Qty: 100.00

100

Cust Item ID:

Required Date: 12/15/11 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2579

Rev E

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

100 0 *11/12/14*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

100 0 *11/12/14*

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

11.12.14

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77672

Page 2

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N900040100

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Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

125

0.00

125

Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

CF/BE 11-12-16

130

Identify as per dwg & Stock Location: LG

0.00

130

Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

*100 BE 11-12-16

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/12/2011

11/12/2011

Picklist Print

December-14-11 2:19:43 PM

Page 1

Work Order ID: 77672

Parent Item: D2579

Parent Item Name: Crossbolt Spacer

Start Date: 12/14/11

Required Date: 12/15/11

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP E02.06.17Now turned on CobraNG
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	184.2560	0.3583	37.715789			
6061-T6 RD Tube .500 x.058W										36.000'			

SL 11/12/14

Location

Loc Qty

Loc Code

MAT014

184.256

117084

35.242

117890

1.1

119160

3.914

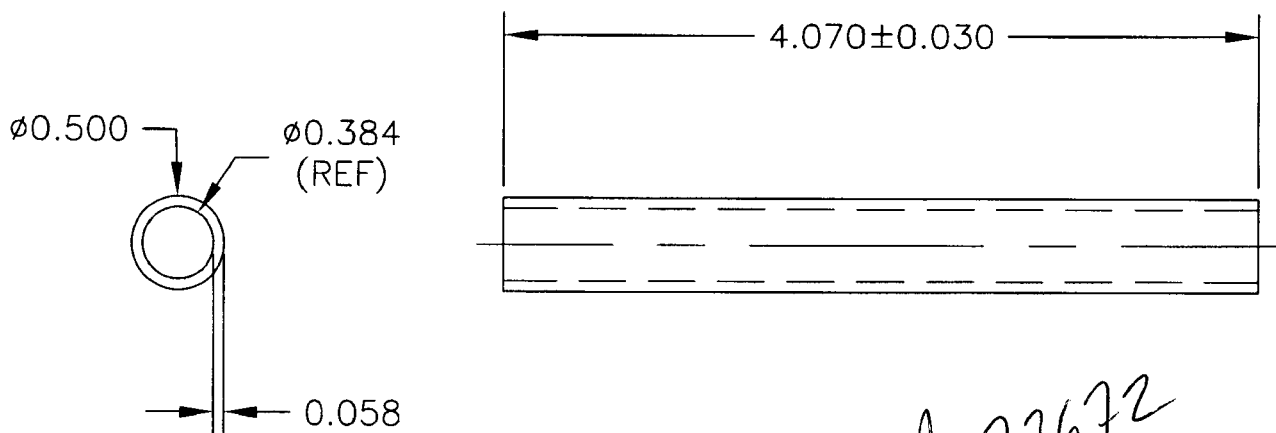
119793

144

36.000'

DART

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.20**D2579 CROSS BOLT SPACER**

w/b 77672

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD		Work Order:	11042
Description: Cross Bolt Spacer		Part Number:	D2579
Inspection Dwg: D2579 Rev: E			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	<i>JS</i>	Audited by:	<i>RQ</i>	Prototype Approval:	N/A
Date:	<i>11/12/14</i>	Date:	<i>11.12.14</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	07.09.06	Dwg Rev updated	KJ/JLM <i>[Signature]</i>	<i>[Signature]</i>